

# Acetylene

*Ratermann Manufacturing, Inc. carries a wide range of acetylene products.*



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# ACETYLENE ACCESSORIES

## VALVE WRENCH

This Valve Wrench is used on non-hand wheel style acetylene valves.



**Pol Style  
1/4"**  
Pt# VW-514

### Valve Wrench

Part #	Description
VW-514	Pol Style 1/4" Valve Wrench
VW-516	Pol Style 3/8" Valve Wrench

## TEFLON PASTE AND TAPE

*Oxygen Safe, Chemically Inert, and Odor Free*

FORMULA-8 is used by thousands of welding and general supply companies and equipment manufacturers worldwide.



Teflon Paste



Teflon Tape

Part #	Description
Tape-1	1/4" Teflon Tape
Tape-2	1/2" Teflon Tape
Tape-34	3/4" Teflon Tape
Tape-3	1" Teflon Tape
Oxy-Teflon 8	Teflon Paste

## FUSIBLE PLUGS

*Fusible Plugs for Acetylene*

### FEATURES

- All fuse plugs are UL listed
- Produced from high quality brass and steel alloy rod
- Meticulously controlled fusible alloy assures accurate and consistent melt temperatures
- Fusible alloy is cast into plug body to ensure an extremely strong bond between alloy and plug body
- Fusible plus stamped with fusible metal yield temperature



### Fusible Plugs

Part #	Thread Size	Fuse Metal
PLG-A18212-S	1/8" NPT	212° F
PLG-A18165-B	1/8" NPT	165° F
PLG-A18212-B	1/8" NPT	212° F
PLG-A14165-B	1/4" NPT	165° F
PLG-A14212-B	1/4" NPT	212° F
PLG-A38165-B	3/8" NPT	165° F
PLG-A38212-B	3/8" NPT	212° F

## TANK ROLLER HAND TOOL



The Tank Roller Hand Tool is used for Pol Style Acetylene Tank.

Safer – Do not need to use finger inside valve to move cylinder.



*Flat  
Top  
Hand  
Roller  
Tool*

### Hand Roller Tool

Part #	Description	1+	3+
AC-ROLL	Acetylene Pol Style Hand Roller	40.51	38.25

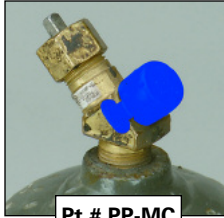
# PLUGS, POUCH, TAGS

## VALVE PLUGS

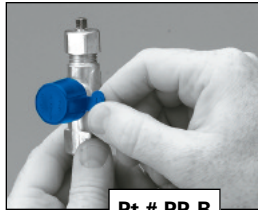
### Tamper-Evident Pull Tab Style



**Mc Acetylene**  
CGA 200



Pt # PP-MC



Pt # PP-B



**B Acetylene**  
CGA 520

Part #	Description	10+ Pkg. of 500	2+ Pkg. of 500	1+ Pkg. of 500	Pkg. of 100
PP-MCPK500	Mc Acetylene CGA 200	.037 ea. pc. 500 to a pack	.048 ea. pc. 500 to a pack	.054 ea. pc. 500 to a pack	(Pt # PP-MCPK100) \$6.97 Pk.
PP-BPK500	B Acetylene CGA 520	.037 ea. pc. 500 to a pack	.048 ea. pc. 500 to a pack	.054 ea. pc. 500 to a pack	(Pt # PP-BPK100) \$6.97 Pk.

## FUEL GASES POUCH



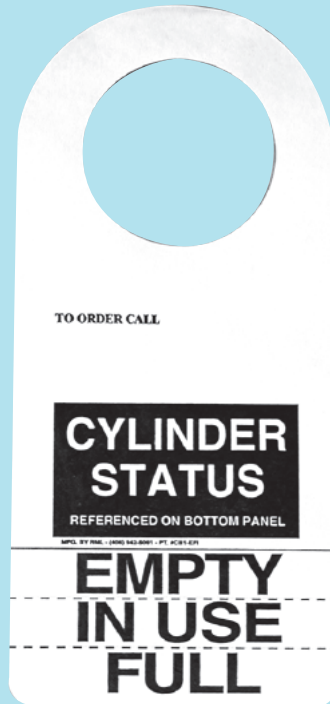
Pt # CP-338

Designed to fit the larger collar of fuel gas cylinders.

## ACETYLENE STATUS TAGS

### Made of Tyvek™

- Holds up in the rain and wind
- Keep track of cylinder in storage or while in use
- Identify with ease when ready for pickup



Pt # CB-ACT

### Acetylene Status Tags

Part #	Descr	1+ Pkg. of 1000	Part #	5+ Pkg. of 100	1+ Pkg. of 100
CB-ACTPK1000	Acetylene Status Tags	55¢ ea. pc. 1000 to a pk.	CB-ACTPK100	49¢ ea. pc. 100 to a pk.	90¢ ea. pc. 100 to a pk.

## LOCKING CAP



Locking Caps – High Pressure and Acetylene



Comes with padlock

Part #	Description	Thread
SC2CNNP	Acetylene*	Coarse Thread – 6.5" 3 1/2 x 11UN
SC2FNNP	Acetylene	Fine Thread – 6.5" 3 1/2 x 11UN

\* Most common thread style

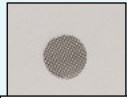
## ACETYLENE CYLINDER REPLACEMENT FELTS & SCREENS



**Mc Acetylene**  
CGA 200



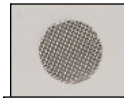
**B Acetylene**  
CGA 520



3/8" Screen



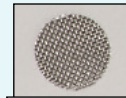
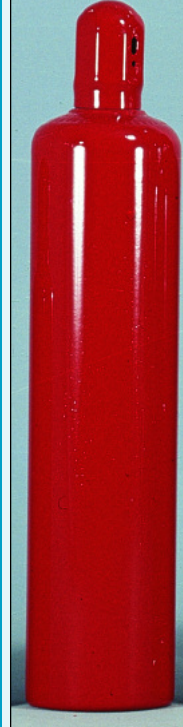
3/8" Felt



3/4" Screen



3/4" Felt



1" Screen



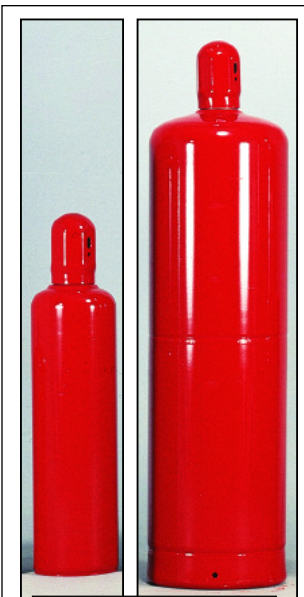
1" Felt

Part #	Description
SC-38PK100	3/8" Screen
F-38PK100	3/8" Felt

Part #	Description
SC-34PK100	3/4" Screen
F-34PK100	3/4" Felt

Part #	Description
SC-1PK100	1" Screen
F-1PK100	1" Felt

## ACETYLENE CYLINDER CAPS



**Caps for Acetylene Cylinders**



**Caps Unpainted**  
6 1/2" - 3 1/8-7



**Caps Painted**  
6 1/2" - 3 1/8-7

**Coarse Thread is most common.** Number of threads per inch for **Coarse** is 7 threads to an inch and **Fine** is 11 threads to an inch. Cap I.D. is 3 1/2"

### Unpainted

Part #	Description
2FRNP	Fine Thread
2CRNP	Coarse Thread

\*24 Pieces to a Case Pricing Per Each

### Painted - Coarse Thread

Part #	Color
2CRNP-08	White
2CRNP-02	Black
2CRNP-06	Gray

### Painted - Fine Thread

Part #	Color
2FRNP-08	White
2FRNP-02	Black
2FRNP-06	Gray

# ACETYLENE COLLARS

Acetylene

Section

**11A**



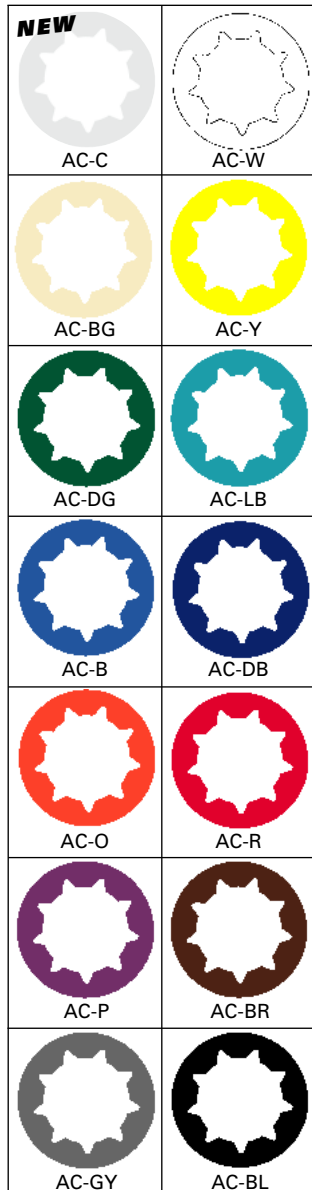
**Collars for Capped  
Acetylene Cylinder –  
5 1/2" diameter**



**Standard Collar Colors Available in Packs of 10 & 50**

Part #	Color	20+ Pkg. of 50	10+ Pkg. of 50	5+ Pkg. of 50	2+ Pkg. of 50	1+ Pkg. of 50	Pkg. of 10
AC-CPK50	Semi Clear	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-CPK10) <b>\$11.79 Pk.</b>
AC-WPK50	White	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-WPK10) <b>\$11.79 Pk.</b>
AC-BGPK50	Beige	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-BGPK10) <b>\$11.79 Pk.</b>
AC-YPK50	Yellow	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-YPK10) <b>\$11.79 Pk.</b>
AC-DGPK50	Dark Green	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-DGPK10) <b>\$11.79 Pk.</b>
AC-LBPK50	Light Blue	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-LBPK10) <b>\$11.79 Pk.</b>
AC-BPK50	Blue	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-BPK10) <b>\$11.79 Pk.</b>
AC-DBPK50	Dark Blue	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-DBPK10) <b>\$11.79 Pk.</b>
AC-OPK50	Orange	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-OPK10) <b>\$11.79 Pk.</b>
AC-RPK50	Red	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-RPK10) <b>\$11.79 Pk.</b>
AC-PPK50	Purple	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-PPK10) <b>\$11.79 Pk.</b>
AC-BRPK50	Brown	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-BRPK10) <b>\$11.79 Pk.</b>
AC-GYPK50	Gray	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-GYPK10) <b>\$11.79 Pk.</b>
AC-BLPK50	Black	80¢ ea. pc. 50 to a pack	86¢ ea. pc. 50 to a pack	91¢ ea. pc. 50 to a pack	96¢ ea. pc. 50 to a pack	\$1.07 ea. pc. 50 to a pack	(Pt # AC-BLPK10) <b>\$11.79 Pk.</b>

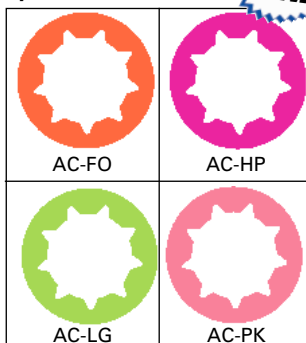
**Standard Collar Colors**



**Special Collar Colors Available in Packs of 10 & 50**

Part #	Special Color	20+ Pkg. of 50	10+ Pkg. of 50	5+ Pkg. of 50	2+ Pkg. of 50	1+ Pkg. of 50	Pkg. of 10
AC-FOPK50	Fluorescent Orange	\$1.18 ea. pc. 50 to a pack	\$1.23 ea. pc. 50 to a pack	\$1.29 ea. pc. 50 to a pack	\$1.34 ea. pc. 50 to a pack	\$1.45 ea. pc. 50 to a pack	(Pt # AC-FOPK10) <b>\$15.92 Pk.</b>
AC-HPPK50	Hot Pink	\$1.18 ea. pc. 50 to a pack	\$1.23 ea. pc. 50 to a pack	\$1.29 ea. pc. 50 to a pack	\$1.34 ea. pc. 50 to a pack	\$1.45 ea. pc. 50 to a pack	(Pt # AC-HPPK10) <b>\$15.92 Pk.</b>
AC-LGPK50	Lime Green	\$1.18 ea. pc. 50 to a pack	\$1.23 ea. pc. 50 to a pack	\$1.29 ea. pc. 50 to a pack	\$1.34 ea. pc. 50 to a pack	\$1.45 ea. pc. 50 to a pack	(Pt # AC-LGPK10) <b>\$15.92 Pk.</b>
AC-PKPK50	Pink	\$1.18 ea. pc. 50 to a pack	\$1.23 ea. pc. 50 to a pack	\$1.29 ea. pc. 50 to a pack	\$1.34 ea. pc. 50 to a pack	\$1.45 ea. pc. 50 to a pack	(Pt # AC-PKPK10) <b>\$15.92 Pk.</b>

**Special Collar Colors**



**CUSTOM IMPRINTED COLLARS AVAILABLE**

**Develop a Customized  
Cylinder Management  
System for Your  
Organization.**

*For your custom imprint  
part number, select your  
desired color and fill-in  
the part number below.*



*See  
page  
**8B-20**  
for  
Ordering  
Details*

Pt # AC-\_-\_-CI

# ACETYLENE VALVES

## Acetylene Valves



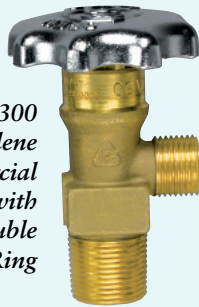
part # RVB-200H-LF

Packed Valve for "MC" Cylinders up to 10 cubic feet capacity

part # RVB-200H-LF-HW



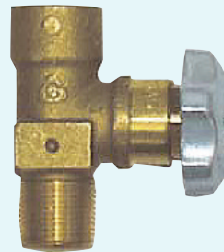
CGA 300 Acetylene Commercial Valve with double O-Ring



part # RVB-300A-O

Vertical Outlet Acetylene Valve with Hand Wheel

part # RVB-510POL

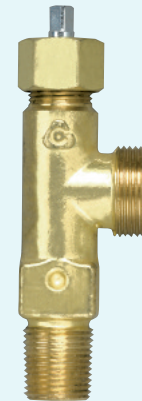


CGA 510 P.O.L. double O-Ring Valve

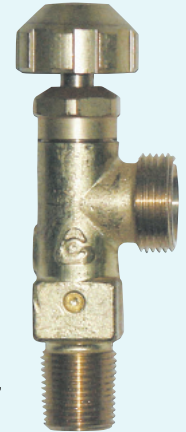


part # RVB-510A-O

Packed Valve for "B" Cylinders up to 40 cubic feet capacity



part # RVB-520H-LF



part # RVB-520H-LF-HW

Part #	ACETYLENE VALVE MC
RVB-200H-LF	Acetylene Valve MC 3/8" NGT
RVB-200H-LF-HW	Acetylene Valve MC 3/8" NGT w/Hand wheel

Part #	ACETYLENE VALVE B
RVB-520H-LF	Acetylene Valve B 3/8" NGT
RVB-520H-LF-HW	Acetylene Valve B 3/8" NGT w/Hand wheel

Part #	ACETYLENE COMMERCIAL - CGA 300
RVB-300A-O	Acetylene Valve Commercial, 3/4" NGT

Part #	ACETYLENE VALVE P.O.L. - CGA 510
RVB-510A-O	Acetylene Valve CGA 510 P.O.L. 3/4" NGT
RVB-510D-O	Acetylene Valve CGA 510 P.O.L. 1" 11/2" NGT
RVB-510POL	Acetylene Valve CGA 510 180°

## Fusible Plugs for Acetylene

### FEATURES

- All fuse plugs are UL listed.
- Produced from high quality brass and steel alloy rod.
- Meticulously controlled fusible alloy assures accurate and consistent melt temperatures.
- Fusible alloy is cast into plug body to ensure an extremely strong bond between alloy and plug body.
- Fusible plug stamped with fusible metal yield temperature.



Part Number	Thread Size	Fuse Metal
CAB-18ST-HF**	1/8" NPT	212°F
CAB-18-LF	1/8" NPT	165°F
CAB-18-HF	1/8" NPT	212°F
CAB-14-LF	1/4" NPT	165°F
CAB-14-HF	1/4" NPT	212°F
CAB-38-LF	3/8" NPT	165°F
CAB-38-HF	3/8" NPT	212°F

\*\*Steel-Tinned Alloy Fuse Plug

## WORKPLACE SAFETY

### OSHA Danger Signs

Plastic 14" wide x 10" high



# SD-NS-1410P



# SD-NS50FT-1410P



# SD-NSBTP-1410P



# SD-NSOFOIU-1410P



# SD-NSOTP-1410P



# SD-ACETYLENE



# SP-810



# SP-811

See page **9B-21** for pricing